

Date: Thursday, 11/12/2008 10:16:02 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: MESH, LID END
<b>Job Number</b>	: 44017		
<b>Estimate Number</b>	: 13657		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D38335
<b>This Issue</b>	: 11/12/2008 <b>S.O. No.</b> :	<b>Drawing Number</b>	: D3833 REV A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / /	<b>Drawing Revision</b>	: A
<b>Previous Run</b>	:	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 22/12/2008
<b>Checked &amp; Approved By</b>	: <u>JD 08-12-11</u>	<b>Qty:</b>	8 <b>Um:</b> Each
<b>Comment</b>	: Est Rev:A 08-12-01 new issue DD verified by:EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304EX07516F	Expanded Metal Flat SS
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**Comment:** Qty.: 0.2042 sf(s)/Unit Total : 1.6338 sf(s)

Expanded Metal Flat SS

batch: 109384 IB 8-12-11

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3833

Dwg Rev: AProg Rev: AIB 8-12-12

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINEIB 8-12-12

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECKS 08/12/12 (8)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: BASKET CELLdy 09/10/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 11/12/2008 10:16:02 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MESH, LID END

Job Number: 44017

Part Number: D38335

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 8, 09/01/08

Job Completion



Handwritten: MF 09-01-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

D3833-3 MESH, LID END

D3833-5 MESH, LID END

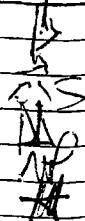
D3833-1 MESH, BASE END FACE

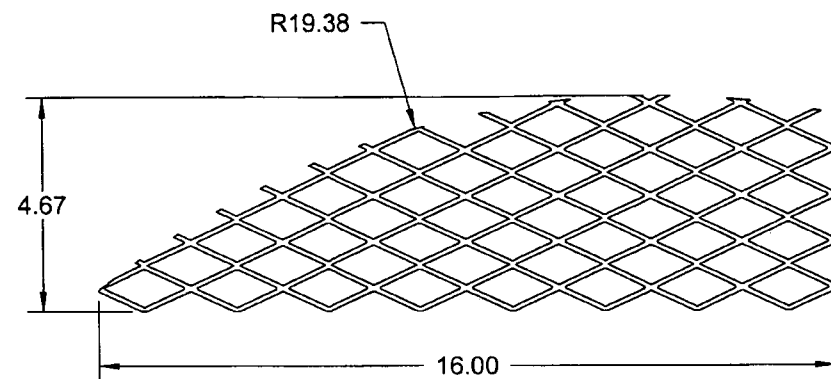
NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

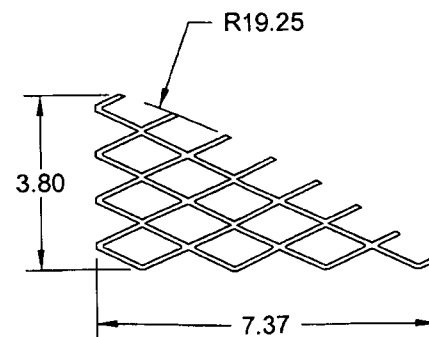
RELEASED  
08/11/18

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 44017

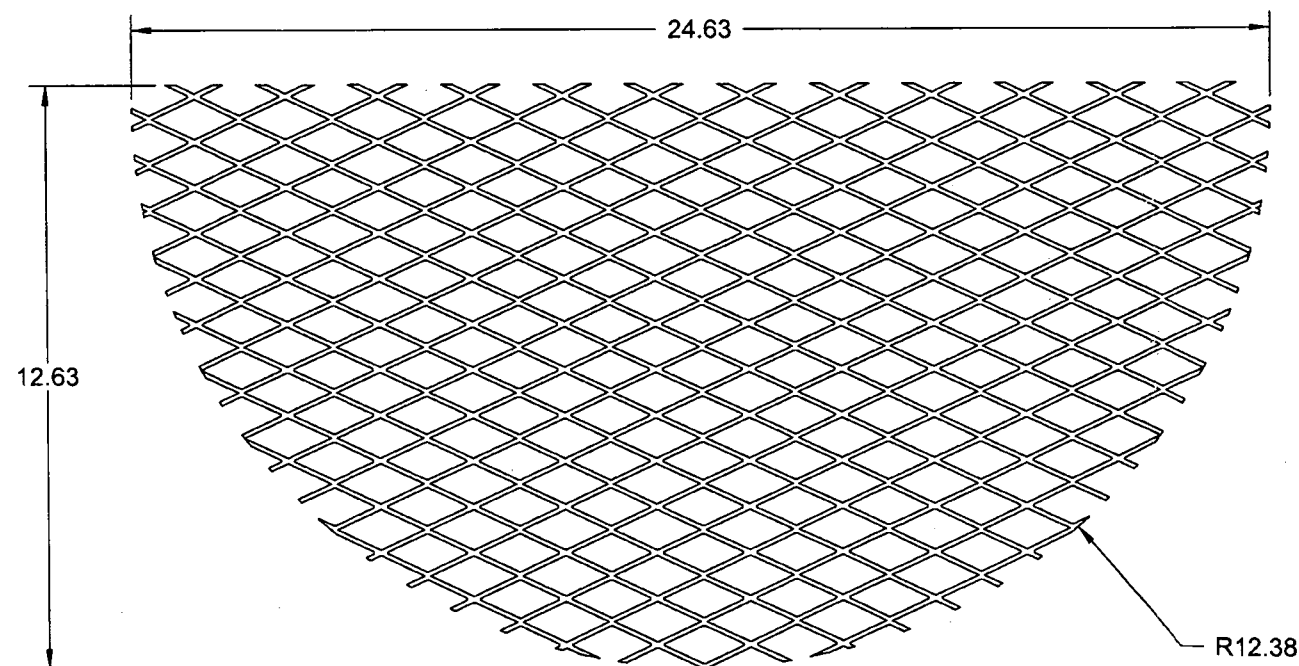
A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3833	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
DATE		08.09.23	
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**D3833-3 MESH, LID END**



**D3833-5 MESH, LID END**



**D3833-1 MESH, BASE END FACE**

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**RELEASED** 28/11/18

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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	44017
<b>Description:</b> MESH LID END	<b>Part Number:</b>	D3833-5
<b>Inspection Dwg:</b> D3833-5 <b>Rev:</b> A		Page 1 of 1


## FIRST ARTICLE INSPECTION CHECKLIST

## First Article

## Prototype

[illegible]

Measured by:	18
Date:	8-12-12

<b>Audited by:</b>	
<b>Date:</b>	02/12/17

Prototype Approval:	<i>h</i>
Date:	<i>9</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	